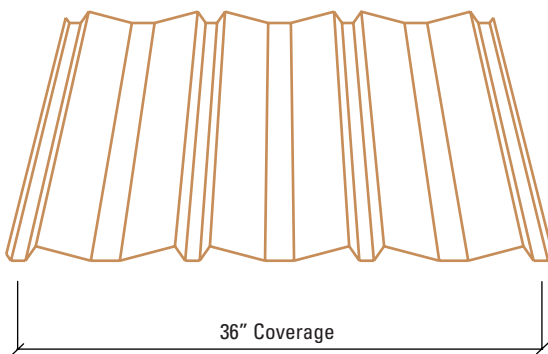
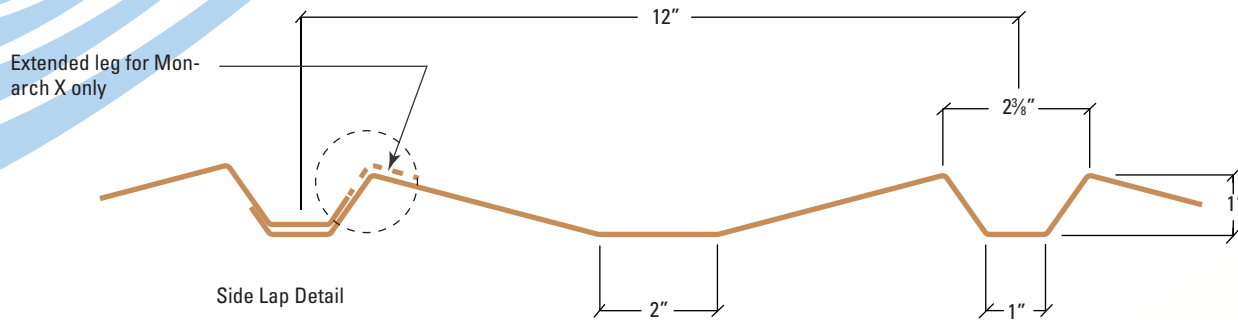


MONARCH

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MONARCH



MONARCH DESIGN PROPERTIES						
GAUGE/ THICKNESS	F _y (KSI)	Weight (PSF)	TOP IN COMPRESSION		BOTTOM IN COMPRESSION	
			I _x (In ⁴ -Ft)	M _a (In-Kip)	I _x (In ⁴ -Ft)	M _a (In-Kip)
26	60*	0.83	0.0183	0.9247	0.0210	1.4027
24	50	1.09	0.0273	1.2067	0.0317	1.6267

* F_y is 80-ksi reduced to 60-ksi in accordance with the 2007 edition of the *North American Specification For Design Of Cold-Formed Steel Structural Members - A2.3.2*.

NOTES:

1. All section properties are calculated in accordance with the 2007 edition of the *North American Specification For Design Of Cold-Formed Steel Structural Members*.
2. I_x is for deflection determination.
3. M_x is allowable bending moment.

MATERIALS

Unless otherwise specified, the exposed surfaces of all panels shall be either clear acrylic coated or factory painted GALVALUME®. GALVALUME® is a zinc-aluminum alloy coating that is applied to the base steel material. Acrylic coated GALVALUME® shall have a Coating Class AZ55 (0.55 ounces (combined total of both sides) per square foot). Factory painted GALVALUME® shall have a minimum Coating Class AZ50 (0.50 ounces (combined total of both sides) per square foot). GALVALUME® coated steel for panels shall conform to ASTM A792, Structural Quality. The 26 gauge panel shall conform to Grade 80 (80 ksi minimum yield strength); the 24 gauge panel shall conform to Grade 50 (50 ksi minimum yield strength). All material shall be ordered to a minimum decimal thickness. Minimum ordered thickness for coated steel products always includes the thickness of the coating.

PAINTED FINISH

All painted GALVALUME® shall be factory coated by a firm which coats coil products exclusively. The coater shall be responsible for ensuring color consistency, paint film hardness, and paint film thickness. Each side of the GALVALUME® will be coated with 0.2 mils baked-on primer before the color coating. The 26 gauge panel shall receive a baked-on silicone polyester finish coat on the exposed side. The 24 gauge panel shall receive a KYNAR 500® Fluoropolymer finish coat on the exposed side. Thickness of the finish coat will be a nominal 1.0 mils (including the primer coat). A baked-on straight polyester wash coat will be applied to the non-exposed side. Thickness of the wash coat will be a nominal 0.5 mils (including the primer coat).

LIMITED MATERIAL WARRANTY

Specific conditions concerning each finish shall be covered in detail on the written warranty issued, on request, with each order. GALVALUME® panels shall have a twenty-five year limited warranty providing that GALVALUME® panels will not rupture, fail structurally, or perforate within a period twenty-five years after shipment due to exposure to normal atmospheric corrosion. The clear acrylic finish does not carry a warranty. The 26 gauge factory coated GALVALUME® panel shall have a thirty-year limited color finish warranty from peeling and cracking, and a twenty-five year limited color finish warranty from excessive chalking and color change (fading). The 24 gauge factory coated GALVALUME® panel shall have a thirty-year limited color finish warranty from excessive chalking and color change (fading), peeling and cracking. The wash coat does not carry a warranty.

WALL PANELS

Panel coverage will be 36" to the weather. Maximum panel length is 40'-0". Panels shall be furnished square cut. Wall panels must not rest on the concrete foundation; the panel must sit 1/8" above the concrete. Panels shall be secured to intermediate framing members with sheet metal screws at a maximum spacing of 12" on center. Sheet metal stitch screws at a maximum of 20" on center shall be installed at the sidelaps.

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